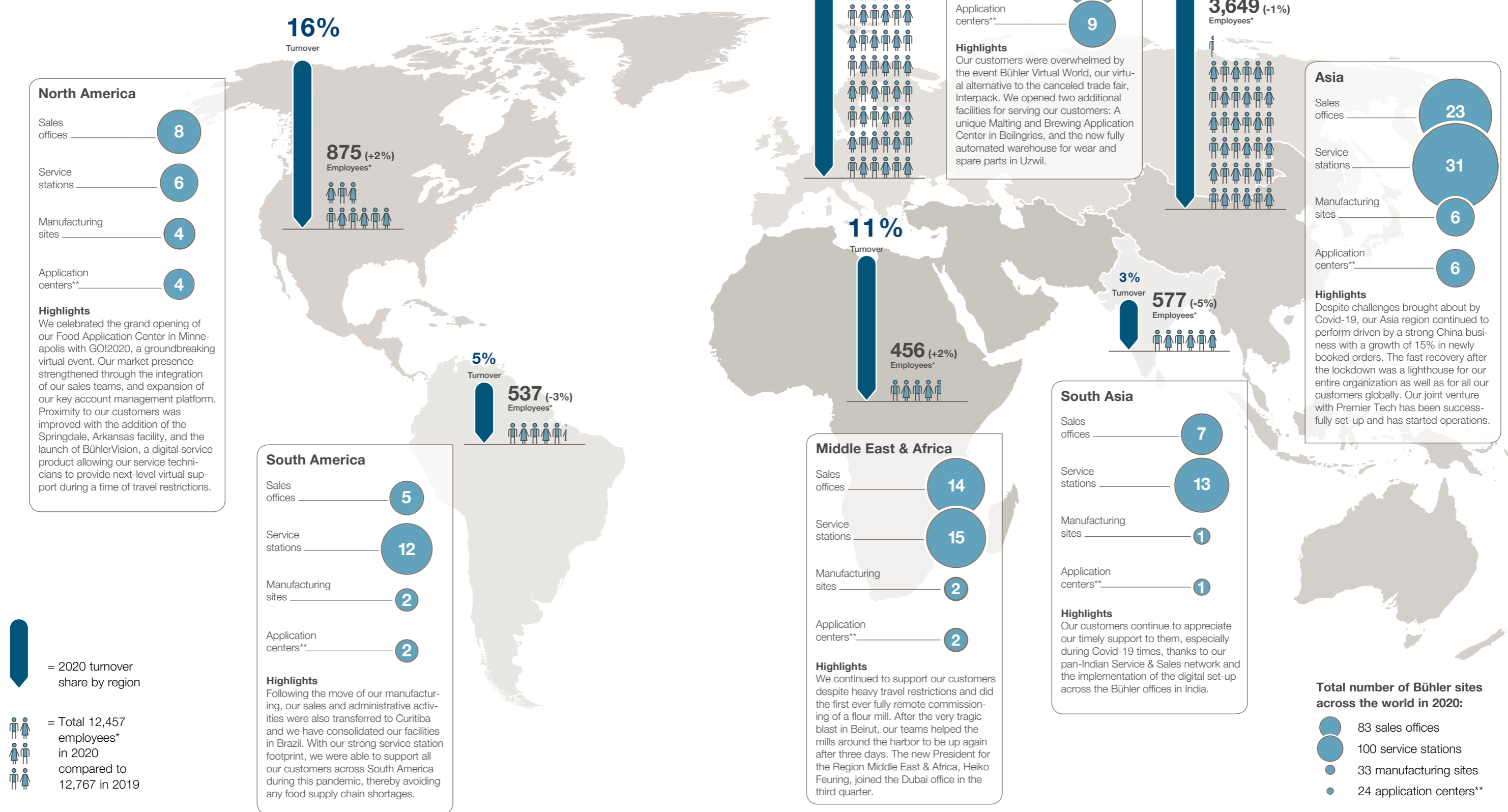


IN THE REGION, FOR THE REGION

Bühler has systematically localized its resources and offers manufacturing sites, service stations, sales offices, R&D facilities, and application and training centers across 140 countries.



= 2020 turnover share by region

= Total 12,457 employees* in 2020 compared to 12,767 in 2019

* FTE (= full time equivalent)

** Bühler has Application & Training Centers in 24 countries, some of which cover multiple industrial applications.